

CLAIMS

1. A fabricated vehicle axle, comprising:
  - a main body having an inverted U-shaped configuration;
  - a continuous bottom plate welded to said main body having a first end with a first king pin bore extending through it and a second end with a second king pin bore extending through it;
  - a first king pin top plate welded to said main body having a third king pin bore extending through it in substantial alignment with said first king pin bore;
  - a second king pin top plate welded to said main body having a fourth king pin bore extending through it in substantial alignment with said second king pin bore;
  - a first gooseneck part welded to said first king pin top plate and said first end of said bottom plate; and
  - a second gooseneck part welded to said second king pin top plate and said second end of said bottom plate.

